



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

MUST
SHIP JAN 30

D5482-3
Job Sheet 171082



Part No: D5482-3

Job Qty: 8 ea

Part Name: Washer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/26/18

Job Tracking No:

Created By: Linda Lacelle

Due Date: 1/30/18

Type: SOLD

Description:

Note: IPP REV:A 17.09.11 NEW ISSUE DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		1/29/18	0.00	0.00	Start Up Machining-4		18-1-27
110	Doosan	8 pcs		1/30/18	0.00	1.57	Doosan		
120	QC	8 pcs		1/30/18	0.00	0.00	QC2 Machining-4		
130	QC	8 pcs		1/30/18	0.00	0.00	QC8 Machining-4		18-1-28
140	Packaging	8 pcs		1/30/18	0.00	0.00	Packaging3-2	5/16.5	JAN 31 2018
150	QC21-SA	8 Ea		1/30/18	0.00	0.00	QC21		JAN 31 2016

Part Op Descriptions: 110 - MACHINE PART AS PER DWG FOLIO: FB576 REV: _____ DWG REV: _____

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRINR1.2500	Delrin Round Bar 1.25" Color: Black	.1440 ft (.018 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRINR1.2500	0	16	0

SC30562

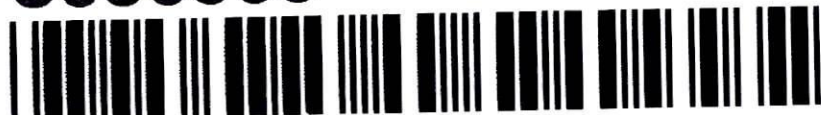
23

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S036068

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com



Washer

PART NO: D5482-3

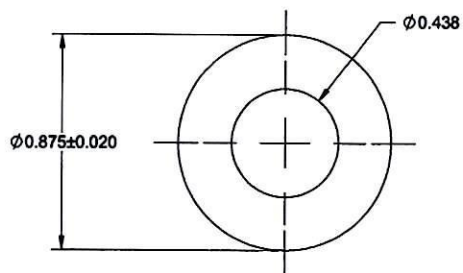
Original Serial #: S036068

Revision:

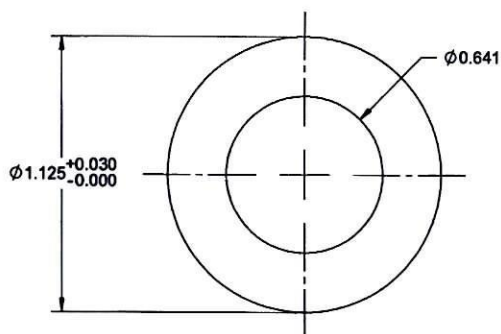
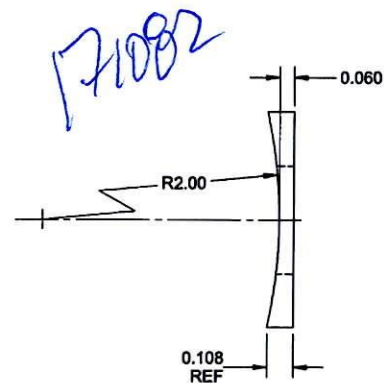
Operation: Start up Operation 01/27/18

Change No:

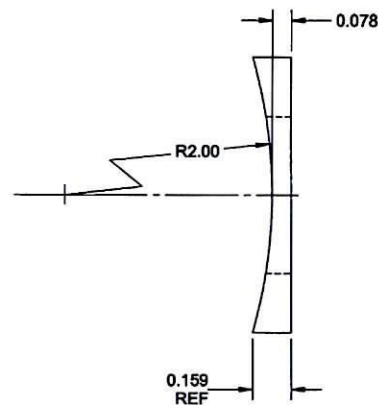
Job No: 171082



D5482-1 WASHER



D5482-3 WASHER



NOTES:

1) MATERIAL: BLACK DELRIN II 150E OR ACETRON GP ACETAL, ROD
REF DART SPEC M-DELRIN-R
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, BAR
REF DART SPEC M-DELRIN-B
OR BLACK DELRIN II 150E OR ACETRON GP ACETAL, SHEET
REF DART SPEC M-DELRIN-S

2) FINISH: NONE

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: D5482-1 0.003 lbs

D5482-3 0.010 lbs

RELEASED
2017-10-31
ECN 17-725

APPROVED

A NEW ISSUE		NO	17.01.24
REV.	DESCRIPTION	BY	DATE
DESIGN	NO	DART AEROSPACE USA, INC. EUGENE, OR	
DRAWN	NO		
CHECKED	AJS	DRAWING NO.	REV. A
MFG. APPR.	JFS	D5482	SHEET 1 OF 1
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	WASHER	NTS
DATE	17.01.24	COPYRIGHT © 2017 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	